RADAR HATCH REMOVAL AND SEALING INSTRUCTIONS

1. Remove the hatch by removing all screws and well nuts.

2. Once the hatch has been removed, clean the mounting surface on the boat with rubbing alcohol to remove any remaining sealant residue.

3. Apply sealant to the new hatch.
   a. Apply to the flange 1/4" from the inside edge in a continuous bead.
4. Place new hatch in place on the boat.

5. Replace the screws and nuts on the hatch.

6. Tighten the screws.

7. Wipe away any sealant that may squeeze out of the hatch.

8. Let the sealant cure for 24 hours before use.